**O-I 31256 PUNTED CLARET BVS (417g)** CR501 BORDEAUX SVELTE BVS (415g)

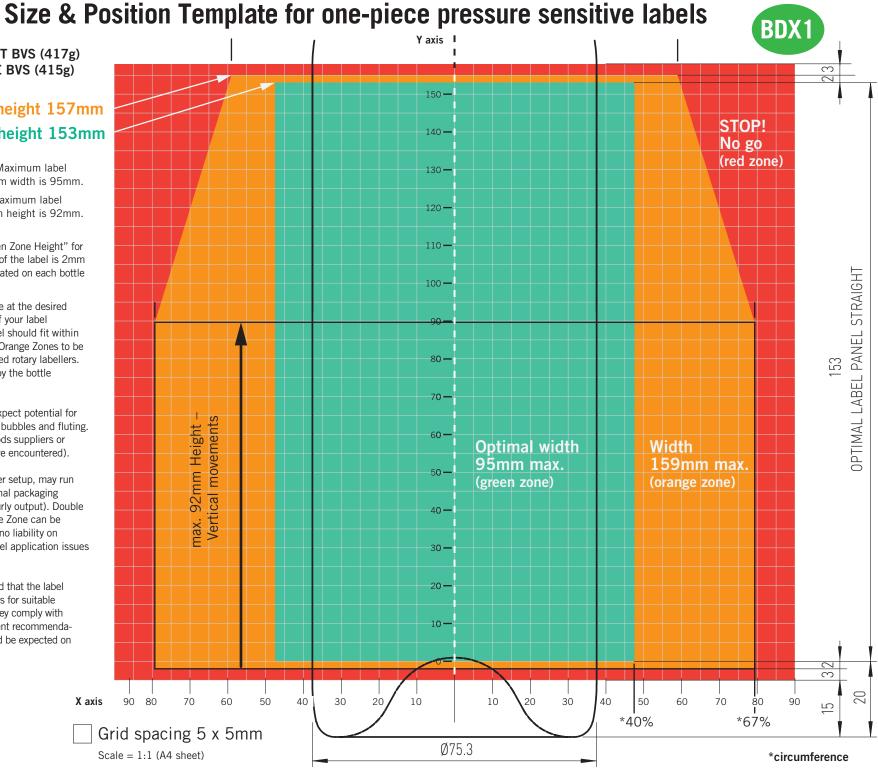
> Caution: height 157mm Optimal: height 153mm

Optimal Zone Height: At 153mm Maximum label height, the recommended maximum width is 95mm.

Caution Zone Width: At 159mm Maximum label width, the recommended maximum height is 92mm.

- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.
- **RED ZONE All risk on client:** Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal**: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





O-I 30750 PUNTED CLARET BVS (450g)

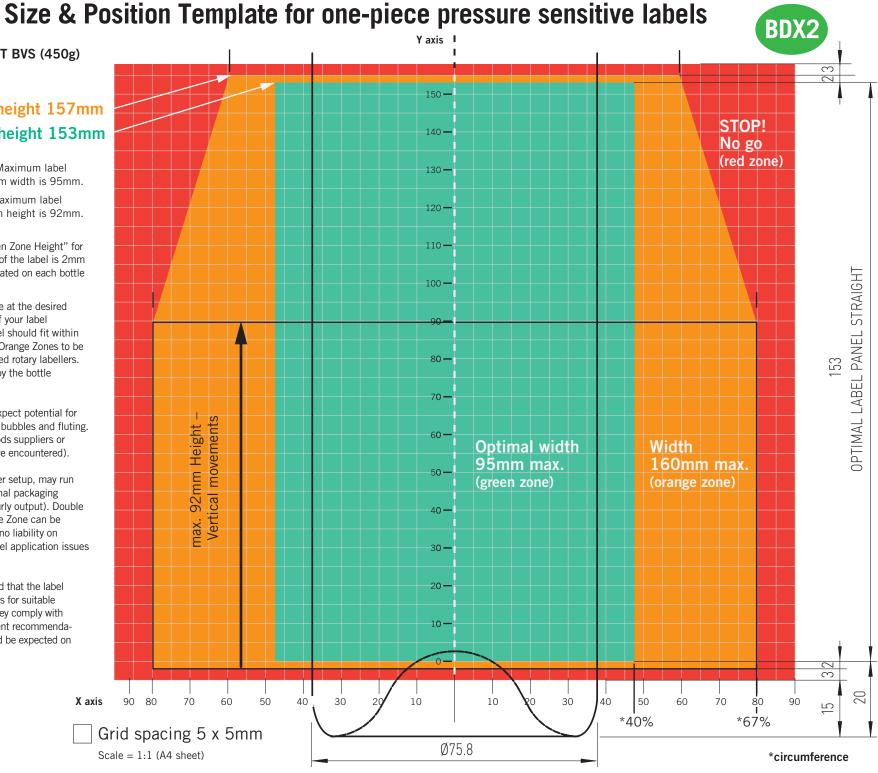
### Caution: height 157mm Optimal: height 153mm

Optimal Zone Height: At 153mm Maximum label height, the recommended maximum width is 95mm.

Caution Zone Width: At 160mm Maximum label width, the recommended maximum height is 92mm.

- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.
- **RED ZONE All risk on client:** Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal:** Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





**Size & Position Template for one-piece pressure sensitive labels CR507 BORDEAUX** Y axis I PREMIUM EXPORT BVS (510g)  $\mathcal{S}$  $\sim$ Caution: height 159.5mm 150 -Optimal: height 155.5mm STOP! 140 -No go (red zone Optimal Zone Height: At 155.5mm Maximum label 130 height, the recommended maximum width is 95mm. Caution Zone Width: At 159mm Maximum label 120 width, the recommended maximum height is 93mm. 110-• The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle STRAIGHT 100 diagram. • Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within DPTIMAL LABEL PANEL the outline of the graph's Green or Orange Zones to be 55.5 suitable for application on automated rotary labellers. 80 -The Orange Zone is not warranted by the bottle manufacturers. Width 159mm max. **RED ZONE** – **All risk on client:** Expect potential for ovements adhesion issues, unsightly creases, bubbles and fluting. Height (orange zone) (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered). 93mm ORANGE ZONE – Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging **Optimal** width charges may apply due to lower hourly output). Double Vert 95mm max. ended arrow indicates where Orange Zone can be пах. positioned vertically. (There will be no liability on (green zone) dry-goods suppliers or bottler, if label application issues are encountered). **GREEN ZONE** — **Optimal**: Provided that the label 20 dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles. 2  $\sim$ 21 Label positioning & sizing template X axis 30 20 10 10 20 30 40 50 60 70 90 70 60 40 9 \*40% \*67% Grid spacing 5 x 5mm Ø75.4

\*circumference

Scale = 1:1 (A4 sheet)

#### **Size & Position Template for one-piece pressure sensitive labels** BDX4 $\sim$ O-I 30053 CLARET PREMIUM BVS (580g) 160 -Caution: height 165mm 150 -Optimal: height 161mm STOP! 140 -No go (red zone) Optimal Zone Height: At 161mm Maximum label 130 height, the recommended maximum width is 96mm. Caution Zone Width: At 160mm Maximum label width, 120 the recommended maximum height is 97mm. 110-• The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle STRAIGHT 100 diagram. • Place the label with the bottom edge at the desired height from the heel to determine if your label 90 dimensions are compliant. The label should fit within DPTIMAL LABEL PANEL the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. 80 -161 The Orange Zone is not warranted by the bottle manufacturers. Width 160mm max. **RED ZONE** – **All risk on client:** Expect potential for ovements (orange zone) adhesion issues, unsightly creases, bubbles and fluting. Height (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered). 97mm ORANGE ZONE – Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging **Optimal** width charges may apply due to lower hourly output). Double Vert 96mm max. ended arrow indicates where Orange Zone can be пах. positioned vertically. (There will be no liability on (green zone) dry-goods suppliers or bottler, if label application issues are encountered). **GREEN ZONE** — **Optimal**: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles. $\sim$ Label positioning & sizing template 10 1 20 30 X axis 90 70 60 40 20 / 40 50 60 70 90 $\infty$ \*40% \*67% Grid spacing 5 x 5mm 074.8

\*circumference

Scale = 1:1 (A4 sheet)

CR508 BORDEAUX PREMIUM BVS (580g)

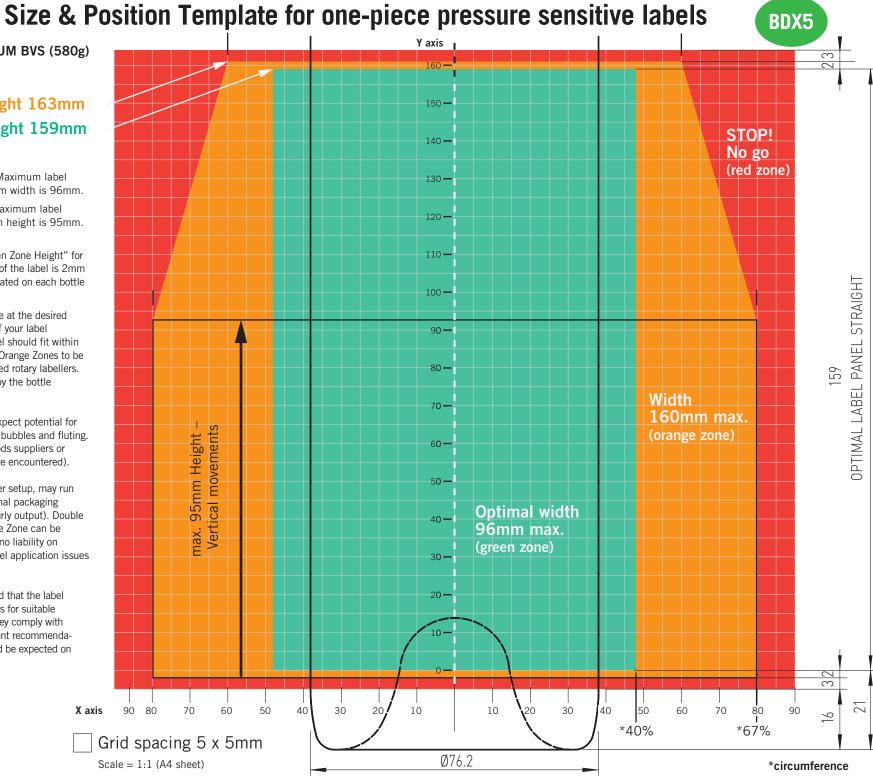
Caution: height 163mm Optimal: height 159mm

Optimal Zone Height: At 159mm Maximum label height, the recommended maximum width is 96mm.

Caution Zone Width: At 160mm Maximum label width, the recommended maximum height is 95mm.

- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.
- **RED ZONE All risk on client:** Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal**: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





CR5015 BORDEAUX SUPERIOR BVS (550g)

Caution: height 157mm

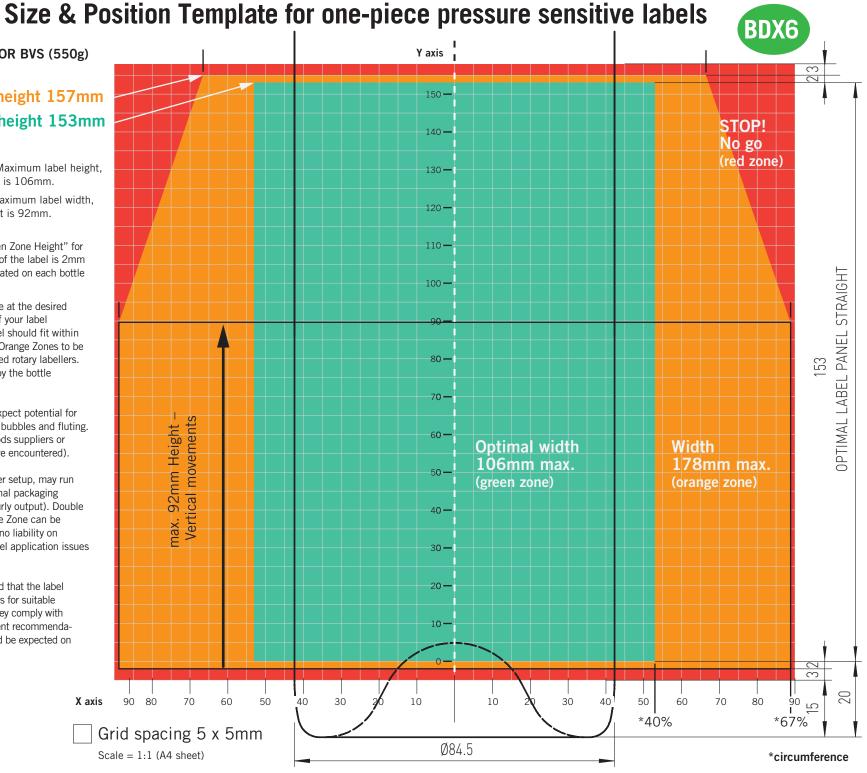
Optimal: height 153mm

Optimal Zone Height: At 153mm Maximum label height, the recommended maximum width is 106mm.

Caution Zone Width: At 178mm Maximum label width. the recommended maximum height is 92mm.

- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.
- **RED ZONE All risk on client:** Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal**: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





CR5011 BORDEAUX RESOLUTE BVS (695g)



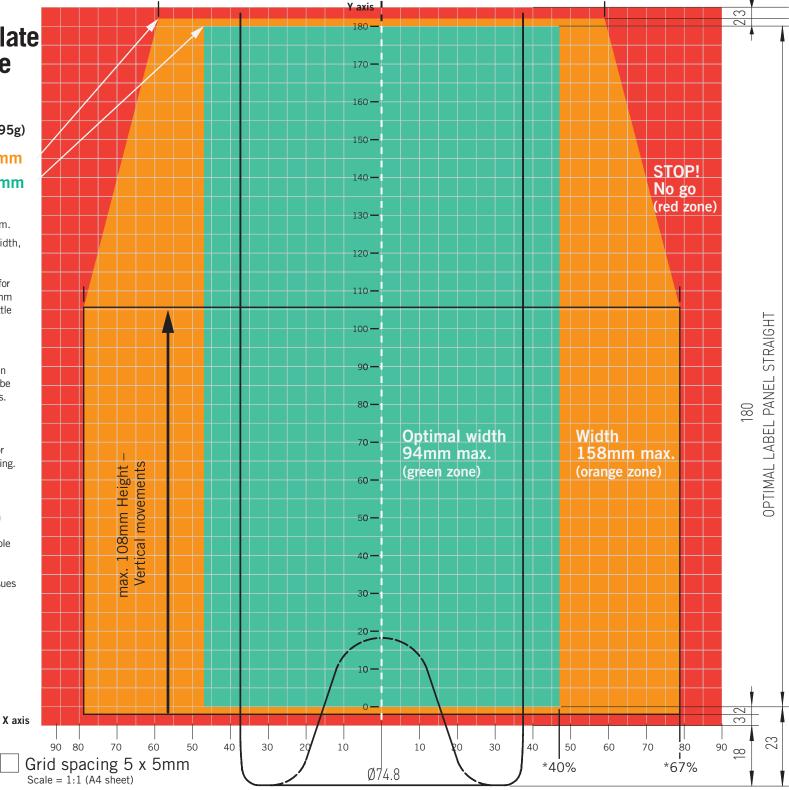
Caution: height 184mm Optimal: height 180mm

**Optimal Zone Height:** At 180mm Maximum label height, the recommended maximum width is 94mm.

Caution Zone Width: At 158mm Maximum label width, the recommended maximum height is 108mm.

- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.
- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- GREEN ZONE Optimal: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





circumference



- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

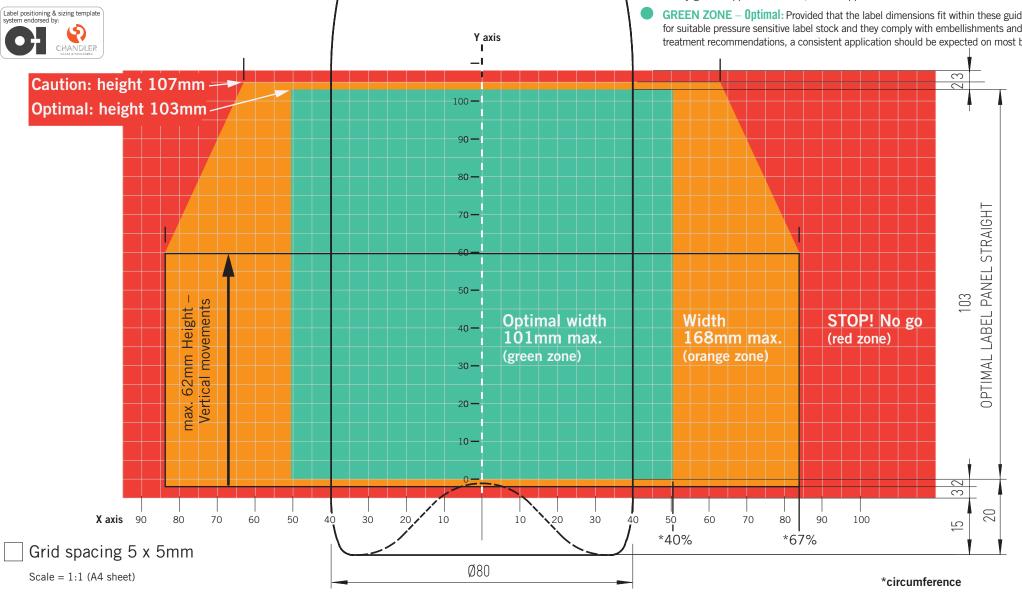
O-I 31555 PUNTED BURGUNDY BVS (417g) CR404 BURGUNDY LEGERE BVS (420g)

Optimal Zone Height: At 103mm Maximum label height, the recommended maximum width is 101mm.

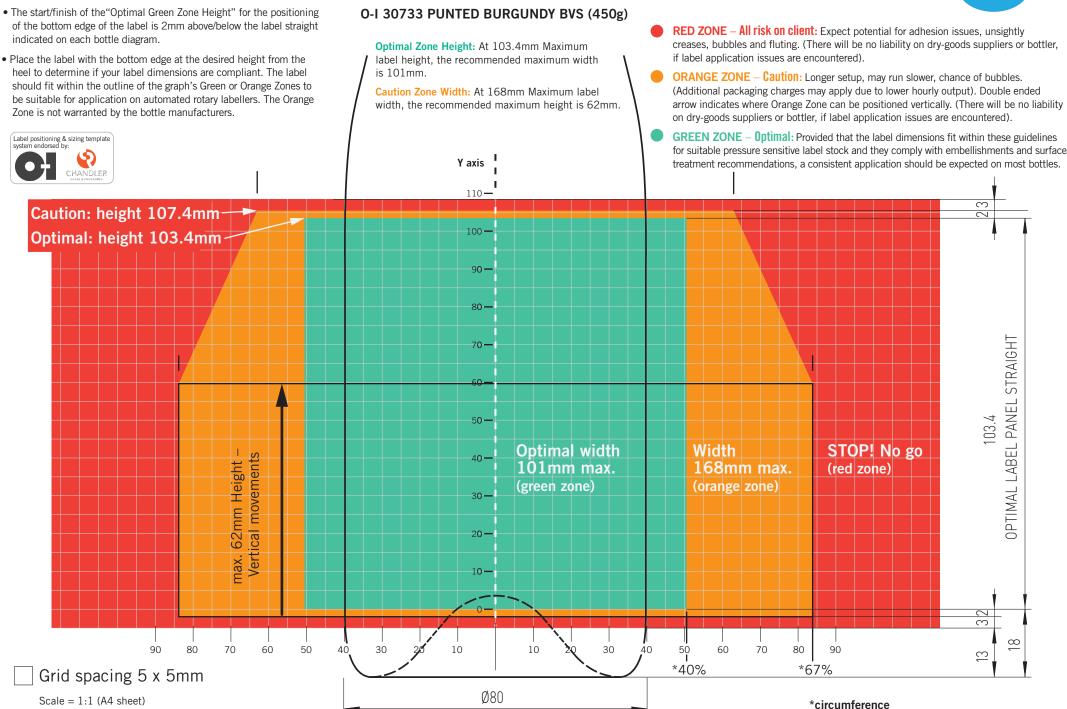
Caution Zone Width: At 168mm Maximum label width, the recommended maximum height is 62mm.

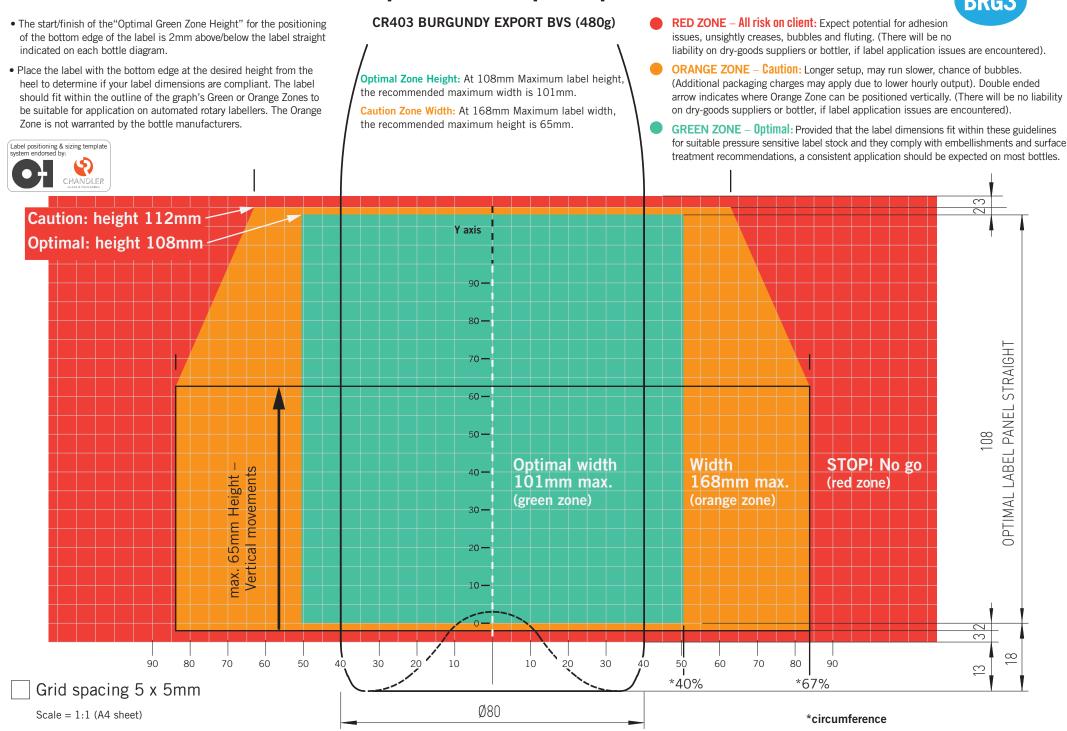
- **RED ZONE** All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **ORANGE ZONE Caution:** Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).

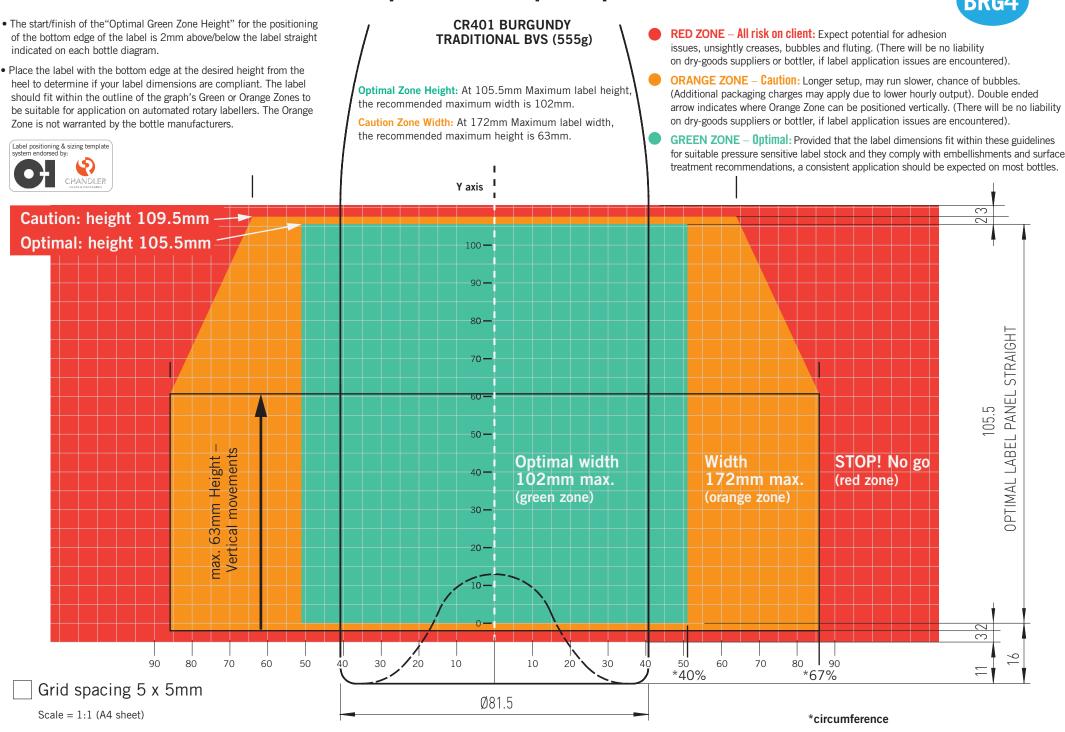
**GREEN ZONE** – **Optimal**: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.



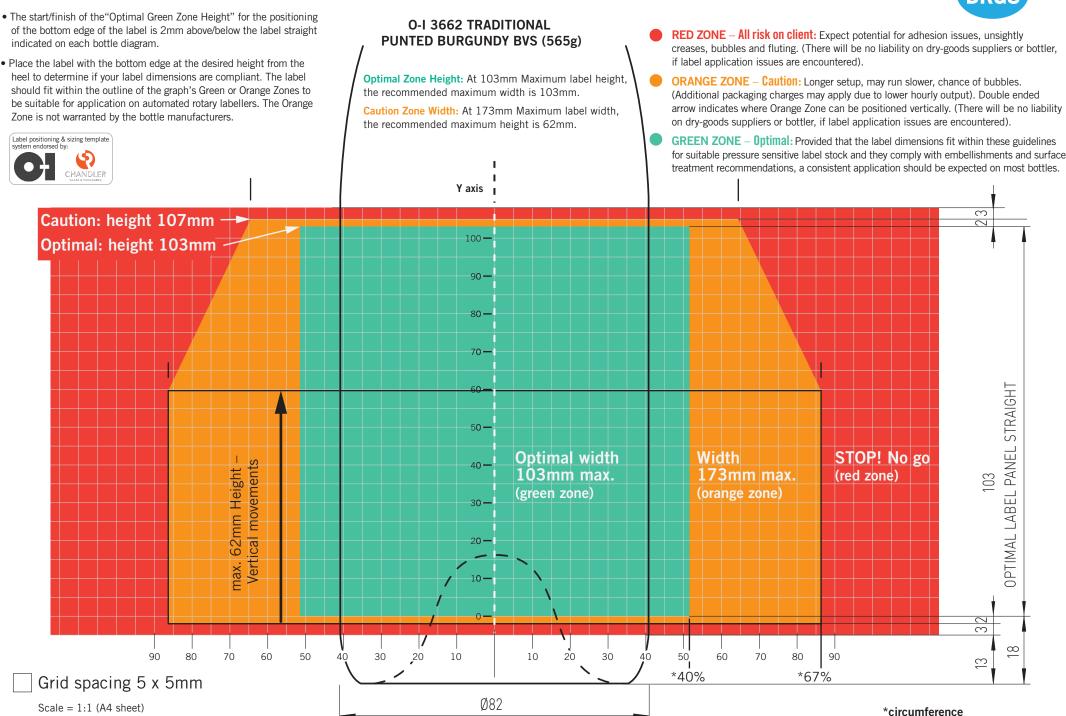


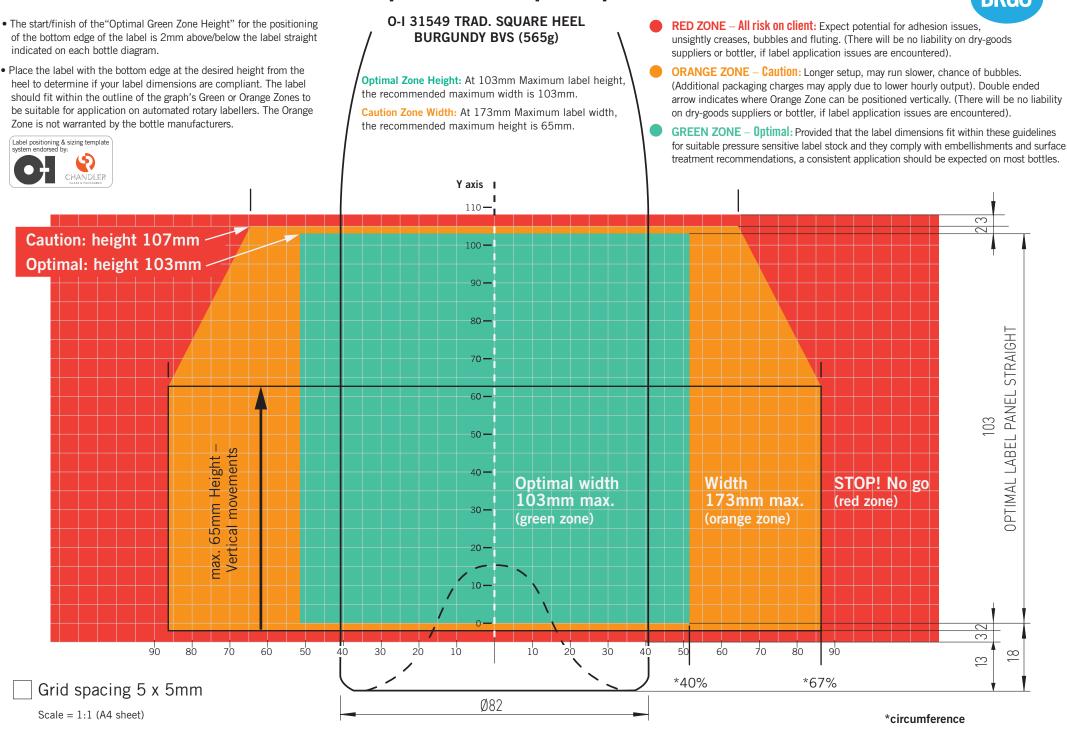














- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

Label positioning & sizing template

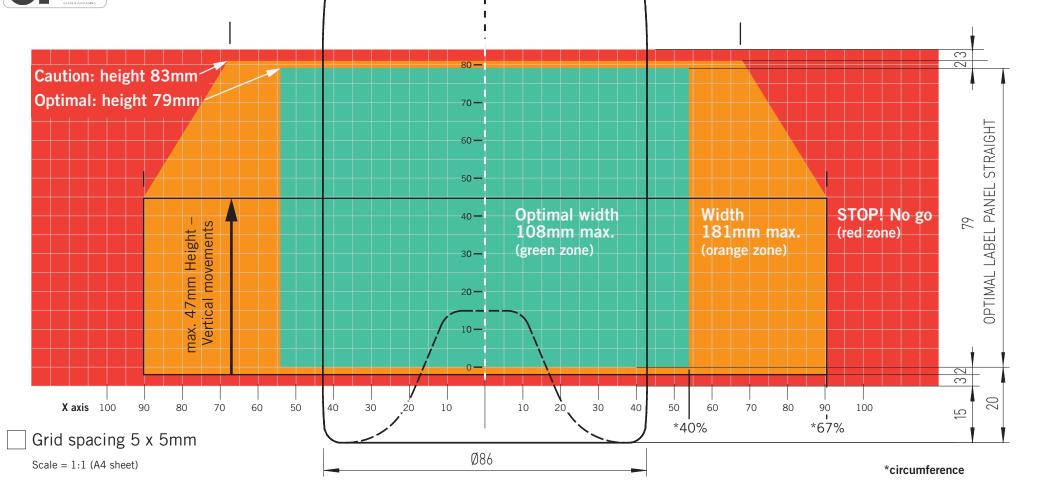
O-I 30105 PREMIUM BURGUNDY BVS (545g) CR408 BURGUNDY PREMIER BVS (555g)

Optimal Zone Height: At 79mm Maximum label height, the recommended maximum width is 108mm.

Caution Zone Width: At 181mm Maximum label width. the recommended maximum height is 47mm.

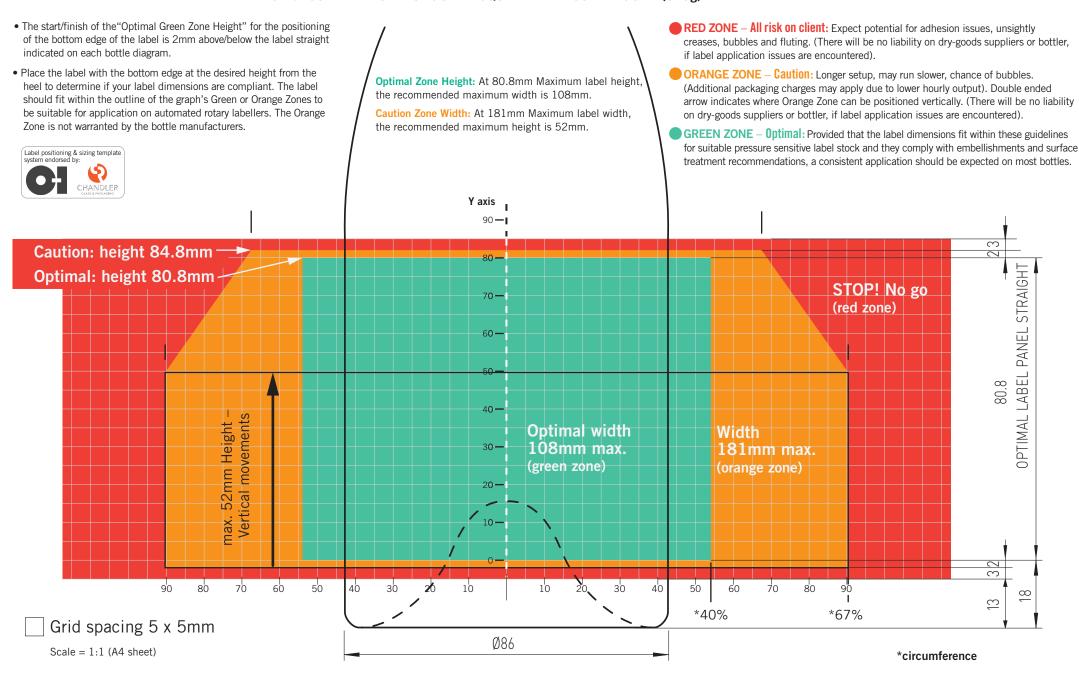
Y axis

- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal:** Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.





- O-I 31532 PREMIUM BURGUNDY SQUARE HEEL BVS (545g)
- O-I 31636 PREMIUM BURGUNDY SQUARE HEEL SERIALISATION BVS (545g)
- O-I 31552 PREMIUM BURGUNDY SQUARE HEEL CORK MOUTH (545g)





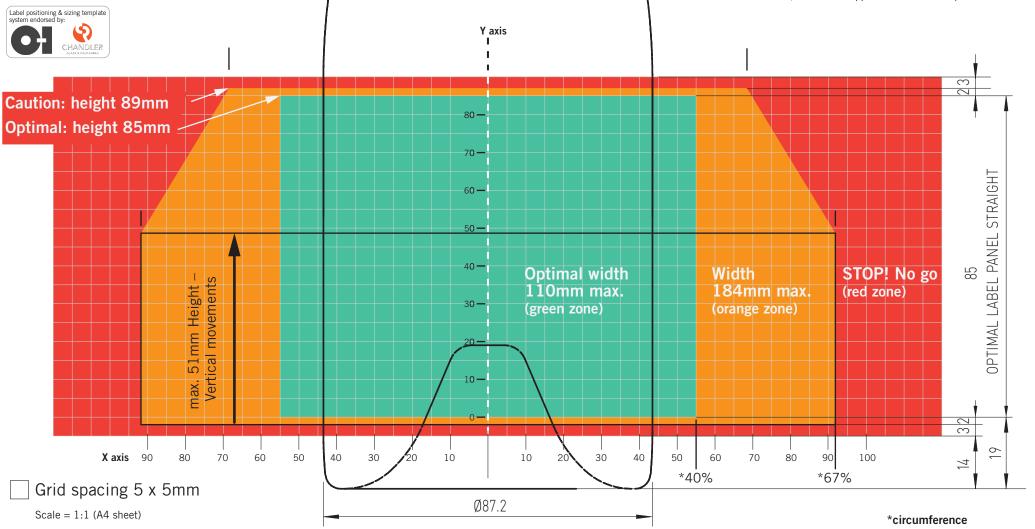
- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

O-I 31103 BURGUNDY GRANDE BVS (700g) CR409 BURGUNDY GRANDEUR BVS (675g)

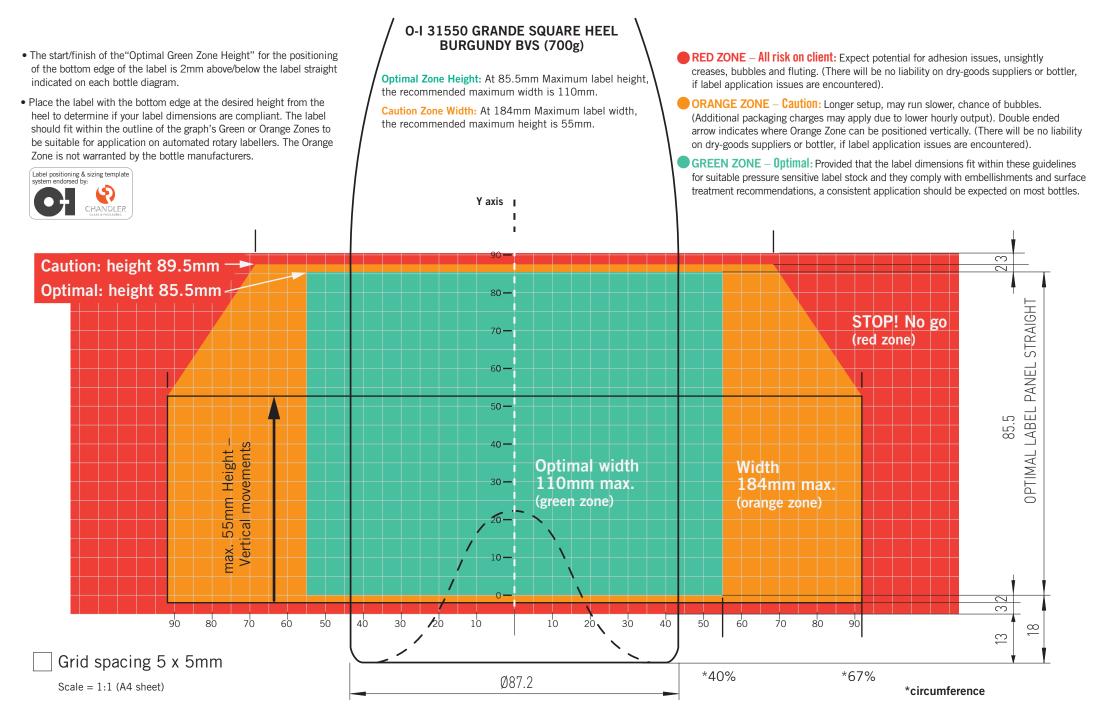
**Optimal Zone Height:** At 85mm Maximum label height, the recommended maximum width is 110mm.

Caution Zone Width: At 184mm Maximum label width, the recommended maximum height is 51mm.

- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- GREEN ZONE Optimal: Provided that the label dimensions fit within these guidelines
  for suitable pressure sensitive label stock and they comply with embellishments and surface
  treatment recommendations, a consistent application should be expected on most bottles.









- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

Label positioning & sizing template system endorsed by:

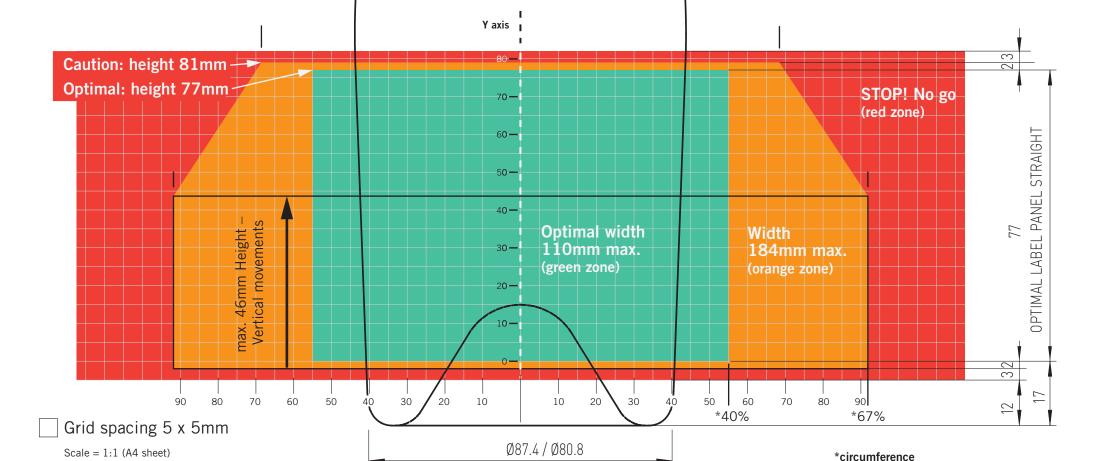
CHANDLER
GLASS & MECKAGING

#### CR4015 BURGUNDY AVIGNON BVS (605g)

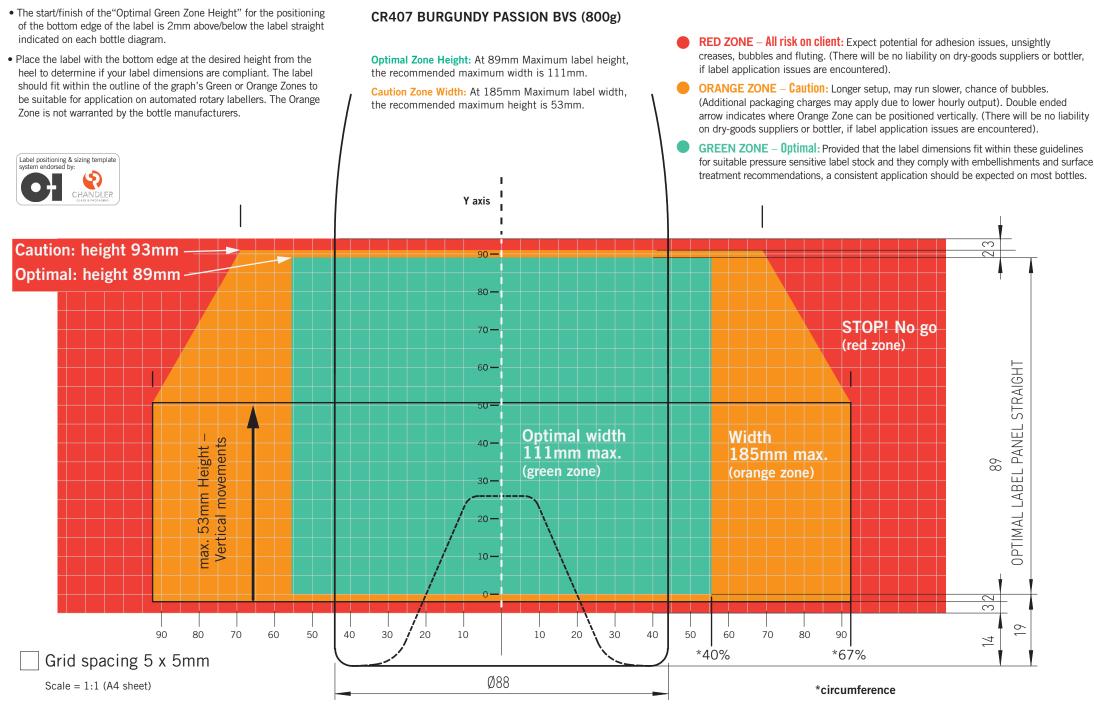
**Optimal Zone Height:** At 77mm Maximum label height, the recommended maximum width is 110mm.

Caution Zone Width: At 184mm Maximum label width, the recommended maximum height is 46mm.

- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- GREEN ZONE Optimal: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.

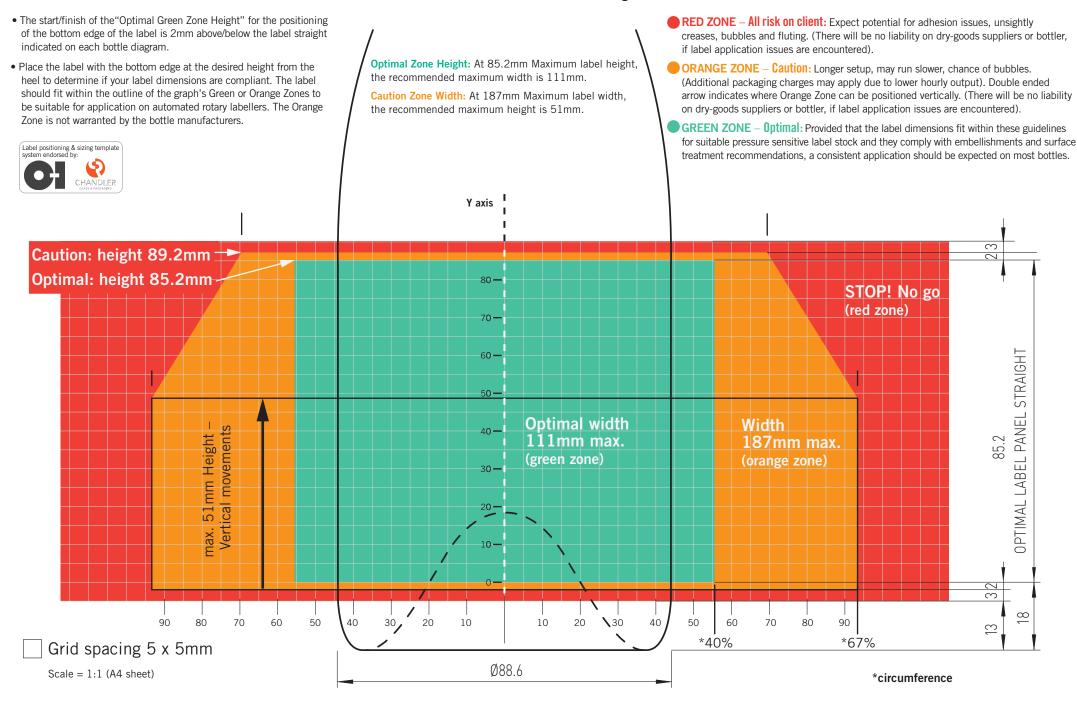








#### O-I 31296 ULTRA BURGUNDY BVS (825g)





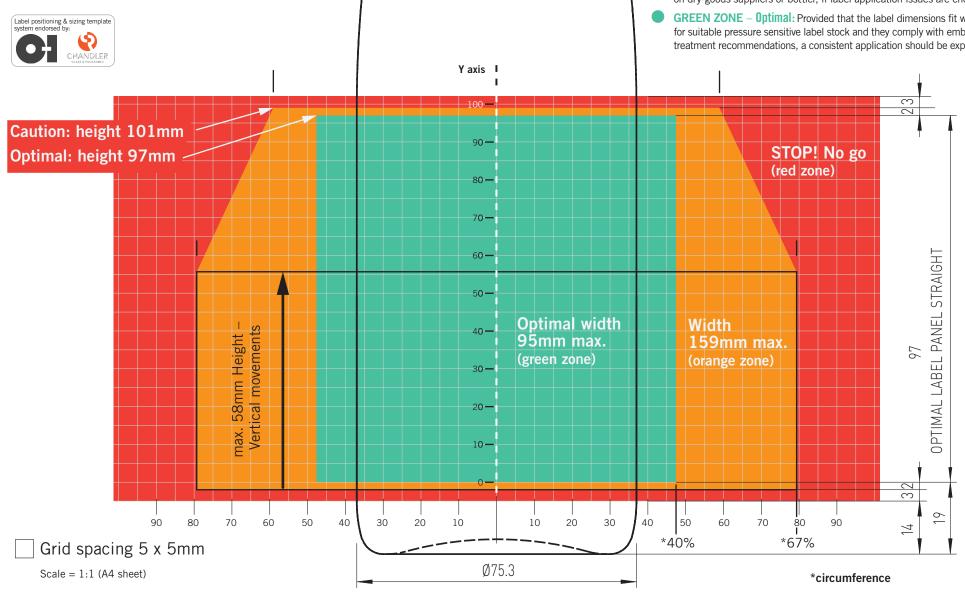
- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

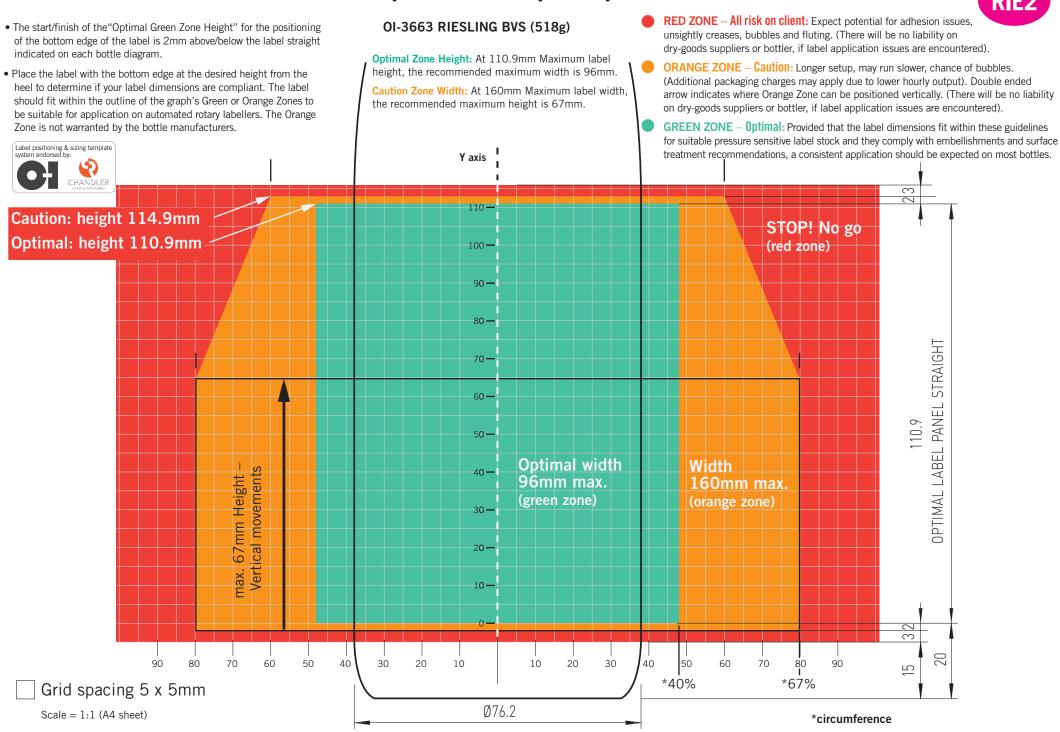
#### CR302 FLUTE PRIMO BVS (475g)

Optimal Zone Height: At 97mm Maximum label height, the recommended maximum width is 95mm.

Caution Zone Width: At 159mm Maximum label width, the recommended maximum height is 58mm.

- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **ORANGE ZONE** Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- **GREEN ZONE Optimal:** Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.







- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

Label positioning & sizing template system endorsed by:

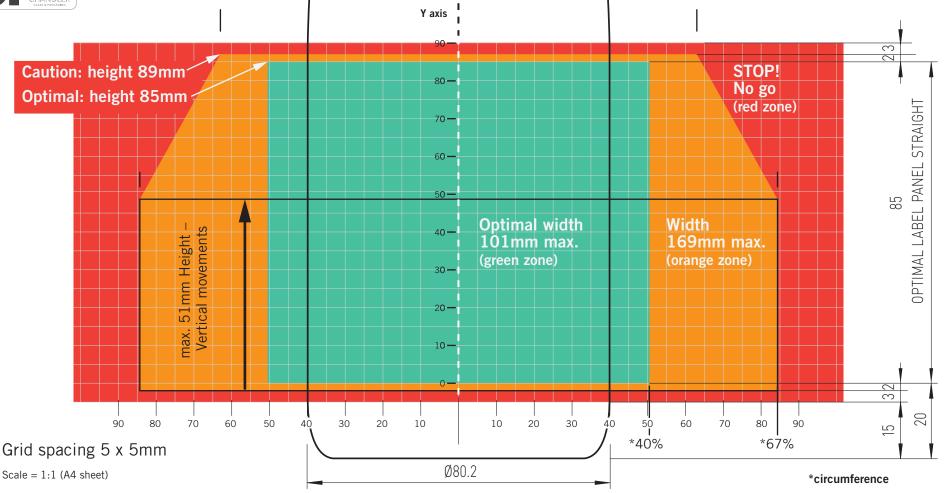
CHANDLER
OLAGE S PREADANTS

#### **OI-30646 RIESLING PREMIUM BVS (650g)**

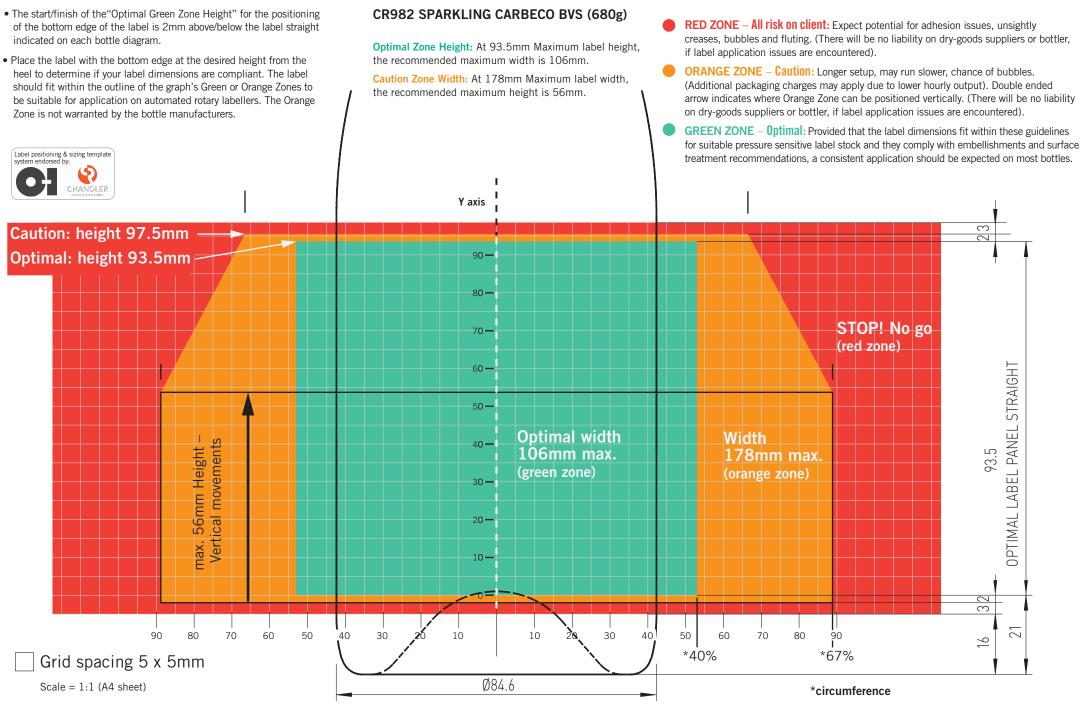
**Optimal Zone Height:** At 85mm Maximum label height, the recommended maximum width is 101mm.

Caution Zone Width: At 169mm Maximum label width, the recommended maximum height is 89mm.

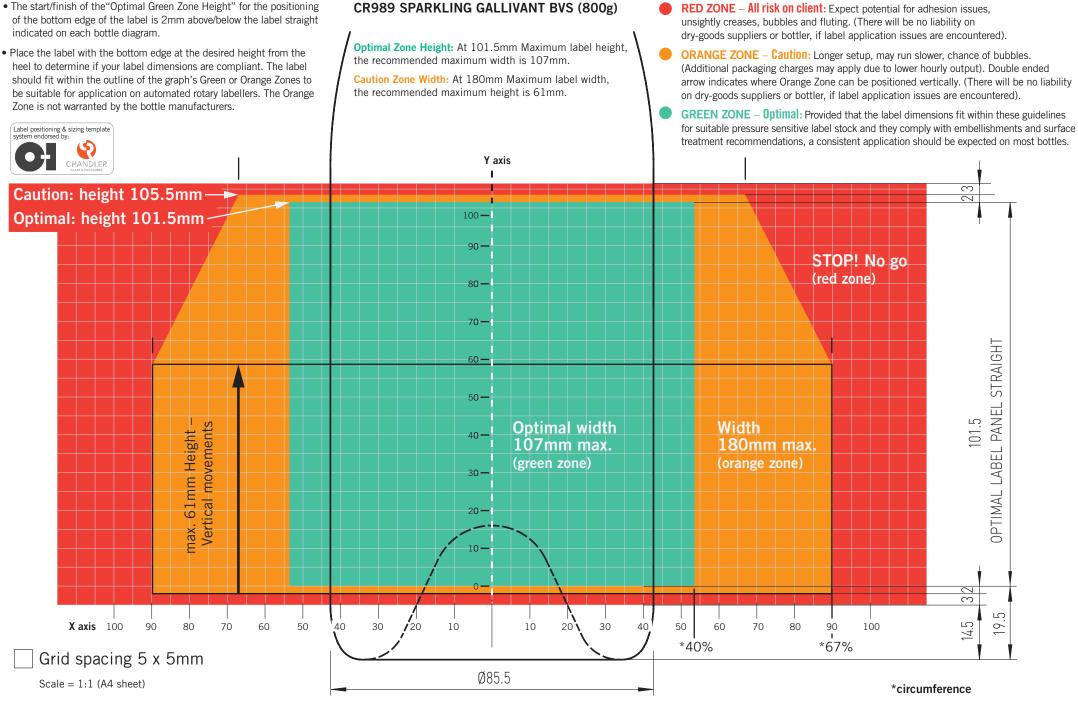
- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- GREEN ZONE Optimal: Provided that the label dimensions fit within these guidelines for suitable pressure sensitive label stock and they comply with embellishments and surface treatment recommendations, a consistent application should be expected on most bottles.













- The start/finish of the "Optimal Green Zone Height" for the positioning of the bottom edge of the label is 2mm above/below the label straight indicated on each bottle diagram.
- Place the label with the bottom edge at the desired height from the heel to determine if your label dimensions are compliant. The label should fit within the outline of the graph's Green or Orange Zones to be suitable for application on automated rotary labellers. The Orange Zone is not warranted by the bottle manufacturers.

CR988 SPARKLING BEAUMONT BVS (795g)

Optimal Zone Height: At 93mm Maximum label height, the recommended maximum width is 109mm.

Caution Zone Width: At 182mm Maximum label width, the recommended maximum height is 56mm.

- RED ZONE All risk on client: Expect potential for adhesion issues, unsightly
  creases, bubbles and fluting. (There will be no liability on dry-goods suppliers or bottler,
  if label application issues are encountered).
- ORANGE ZONE Caution: Longer setup, may run slower, chance of bubbles. (Additional packaging charges may apply due to lower hourly output). Double ended arrow indicates where Orange Zone can be positioned vertically. (There will be no liability on dry-goods suppliers or bottler, if label application issues are encountered).
- GREEN ZONE Optimal: Provided that the label dimensions fit within these guidelines
  for suitable pressure sensitive label stock and they comply with embellishments and surface
  treatment recommendations, a consistent application should be expected on most bottles.

